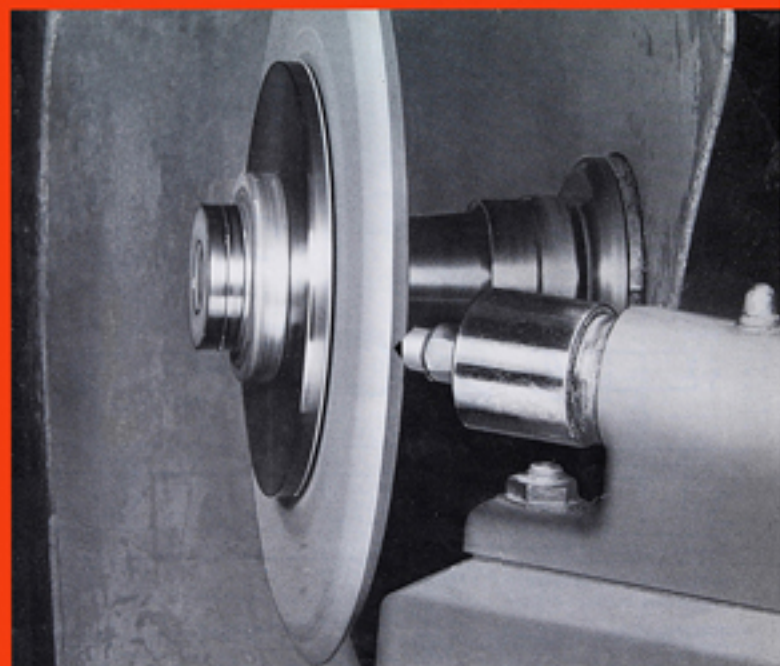




2R UTENSILI

RAVVIVATURA

DRESSING



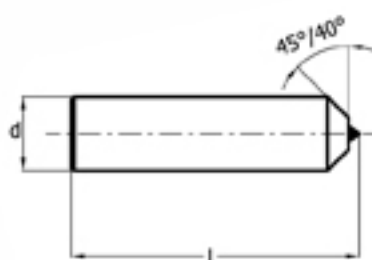


2R UTENSILI

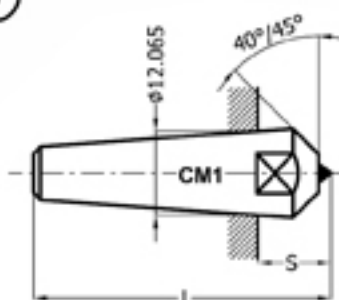
RAVVIVATORI SINGOLI SINGLEPOINT DRESSERS

nell'ordine specificare il D - L - Krt e qualità della pietra
while placing the order please specify: D - L - Krt - and diamond grade

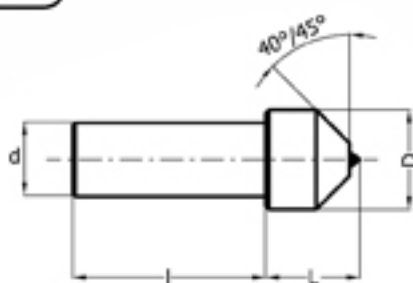
RS 1



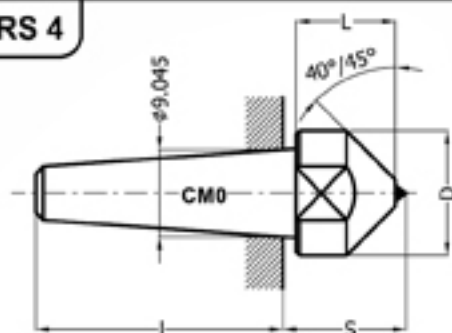
RS 2



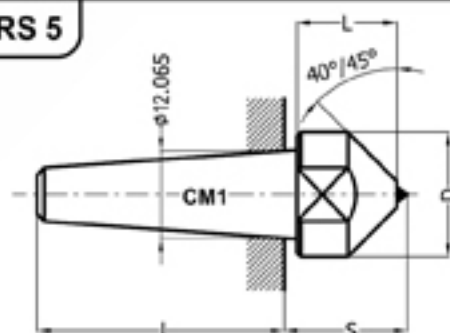
RS 3



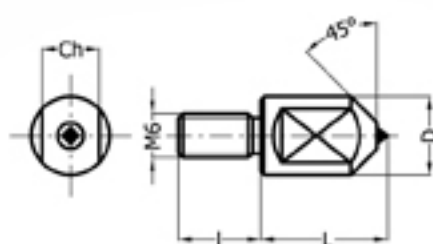
RS 4



RS 5



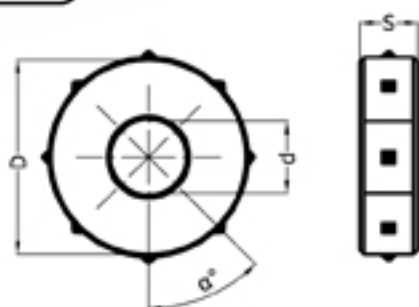
RS 6



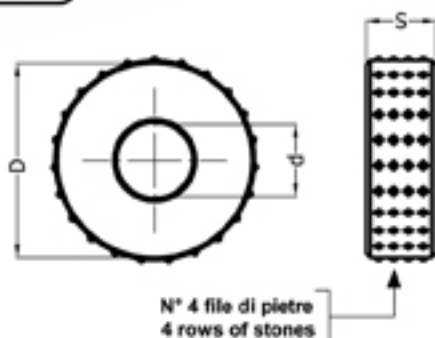
Filettato per Morara
With Thread for Morara

RAVVIVATORI MULTIPLI MULTIPOINT DRESSERS

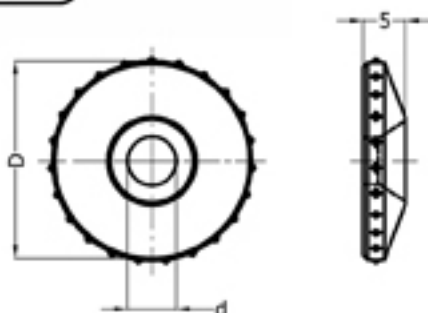
ROT 1



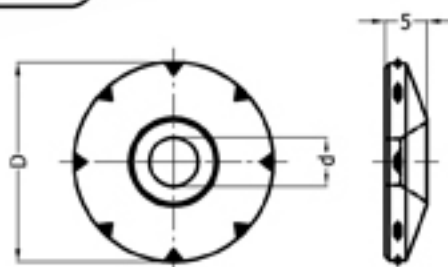
ROT 2



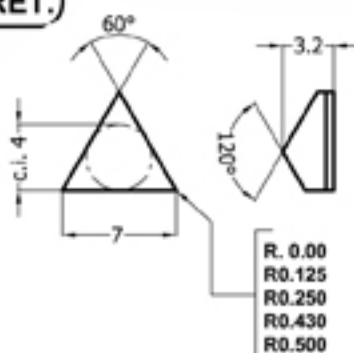
ROT 3



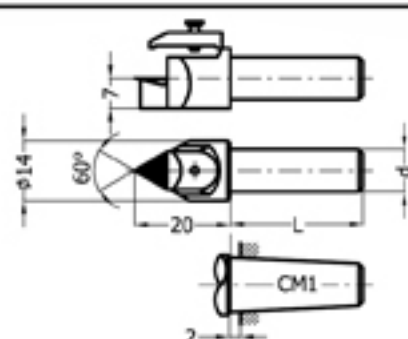
ROT 4



DIA RET.

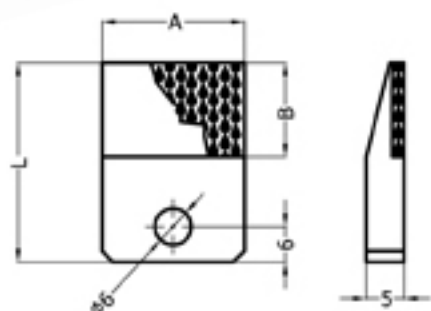


Steli per DIA RET. - Holders

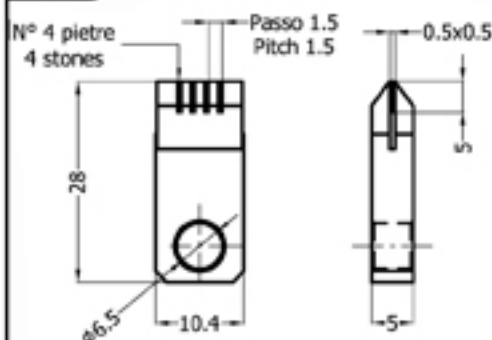




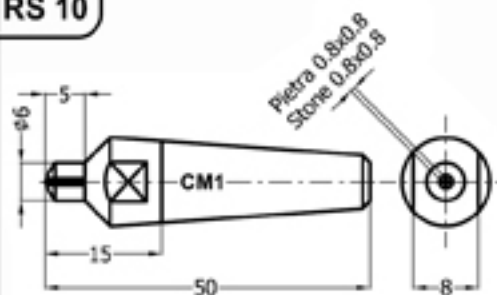
FL 1



FL 2

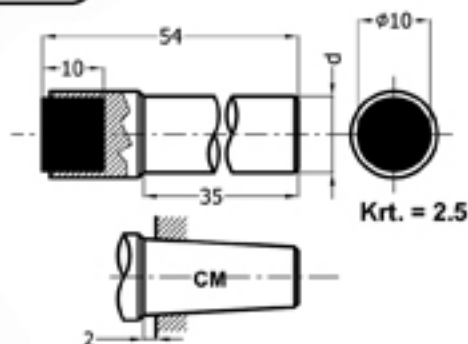


RS 10

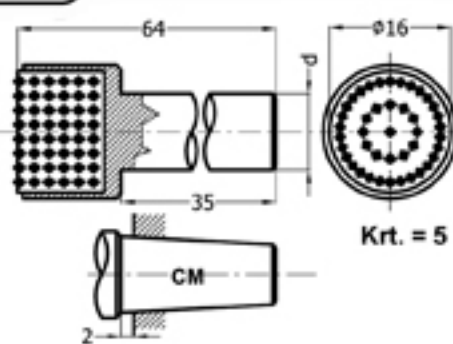


Pietra a Sezione Costante - Diamonds with Constant Section
0.4 - 0.5 - 0.6 - 0.8 - 1.00 mm

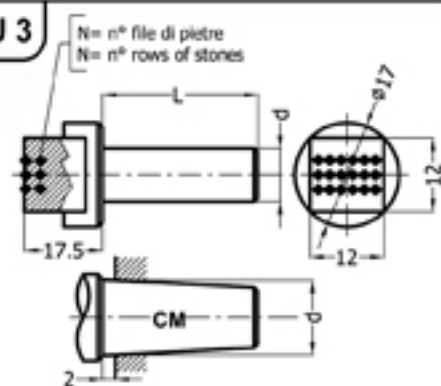
MU 1



MU 2

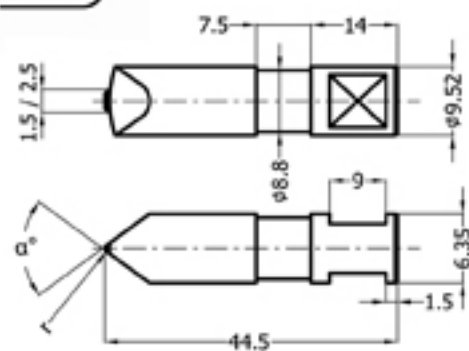


MU 3

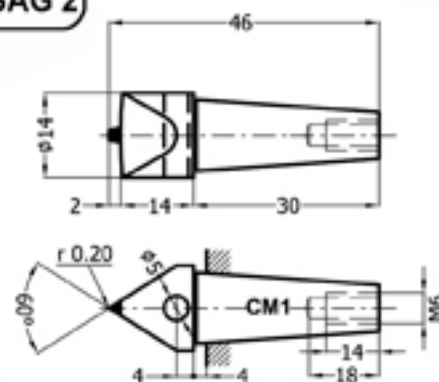


SAGOMATORI PIETRA LAVORATA
SHAPED DIAMOND DRESSERS

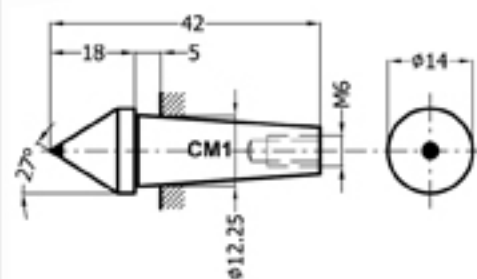
SAG 1



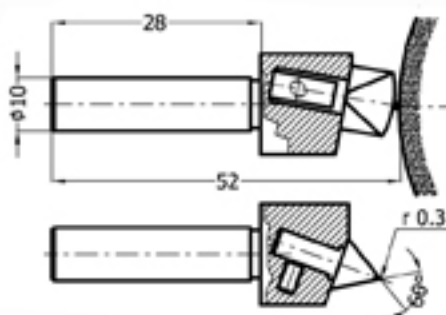
SAG 2



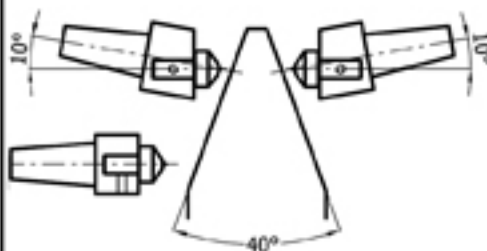
SAG 3



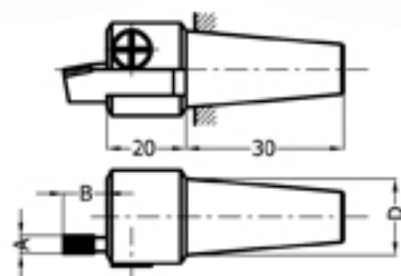
Schema sagomatori - Scheme Dressers

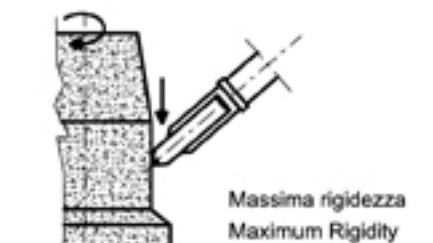
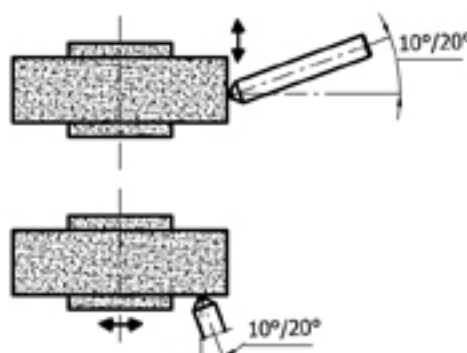


Schema Ravvivatura su Niles
Dressing Scheme on Niles

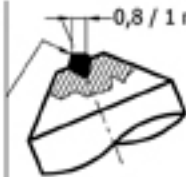
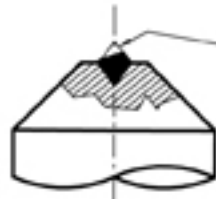
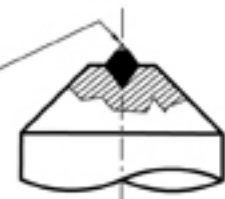


Sfondatore per mole Reishauer
Dresser for Grinding wheel Reishauer



Posizionamenti per evitare vibrazioni
Positions to avoid vibrationsDiamante nuovo
New DiamondLarghezza massima della
faccetta a questo punto
ruotare il diamante
Maximum width
of the face at this point
turn the diamond

0,8 / 1 max

Consumo irregolare
Irregular worn-outConsumo regolare
Regular worn-out◆ QUALITÀ DEL DIAMANTE
DIAMOND QUALITY

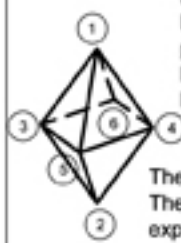
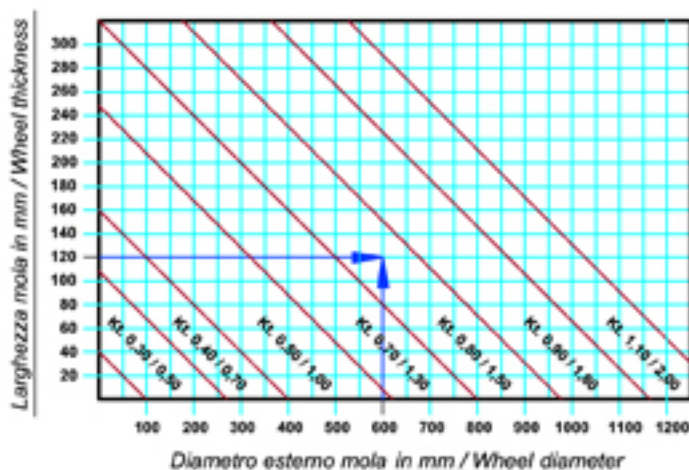
- A Ottaedro selezionato con 6 punte naturali
Octahedron chosen with 6 natural points
- B Ottaedro ben formato con 4 punte naturali
Well formed octahedron with 4 natural points
- C Diamante per impieghi generici
Diamond for generic applications

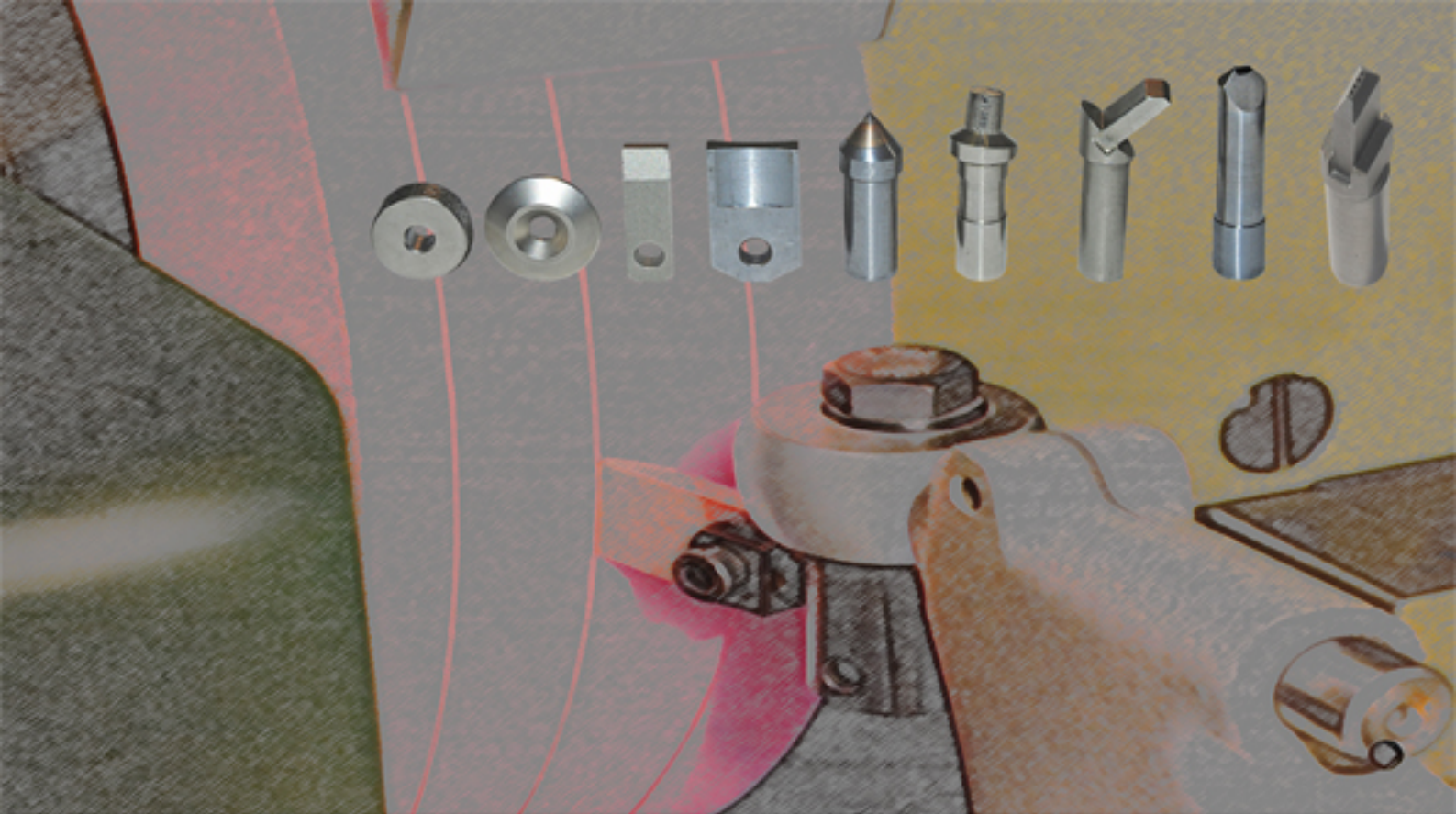
◆ PROFONDITÀ DI ASPORTAZIONE
PER PASSATA:

WORKING CONDITIONS:

Variabile fra mm 0.05 e 0.01
It can vary from mm 0.05 to 0.01Valori piccoli per legante della mola duro
e rugosità ridotta
Small values with hard grinding wheel binder
and reduced roughness◆ RAFFREDDAMENTO DEL
RAVVIVAMOLE:

COOLANT:

Indispensabile con abbondante getto che
copra l'intera fascia della mola
It is essential to provide an abundant flow of
coolant over the entire grinding wheel face◆ RIVOLTATURA DEL DIAMANTE:
DIAMOND'S TURNING:La figura è di un ottaedro.
La rivoltatura va fatta esponendo
punte opposte: 1-2 ecc.,
lasciando incastonata
la massima lunghezzaThe picture is an octahedron.
The diamond's turning is done
exposing opposite points : 1-2 etc.,
leaving the maximum length of
the diamond fixed inside the holderNomogramma per la scelta della
dimensione del diamanteHow to choose the
right diamond



La **2R Utensili** è lieta di presentare la sua linea di utensili per la ravvivatura e sagomatura. La lunga esperienza e la professionalità dei nostri collaboratori ci ha permesso di garantire un servizio che riassume il concetto di qualità ed affidabilità affiancato al know-how che mettiamo a disposizione di chi, cerca nell'utensile un partner ideale per raggiungere il massimo a livello produttivo e qualitativo. Ci piace considerare il cliente una fonte dalla quale in diverse occasioni abbiamo attinto esperienza, che fusa alla nostra capacità produttiva ha generato la giusta risposta alle esigenze di produzione. Riteniamo, inoltre che la scelta della pietra, la sua geometria di costruzione ed i parametri di lavoro siano il segreto per la progettazione dell'utensile ottimale. Con questa brochure ci proponiamo l'obiettivo di illustrare i prodotti di nostra competenza, aggiungendo che i disegni e le misure indicate non sono vincolanti potendo apportare variazioni e miglioramenti a seconda della necessità del cliente.

2R Utensili is pleased to present its range of dressing and shaping tools for grinding wheels. The long-time experience developed by our partners has enabled us to guarantee a service that combines the concept of quality and reliability. In addition to it we share our know-how with those who consider the dressing toll like an ideal mate for obtaining the maximum as far as quality and productive result is concern. We like considering our customer as a source from which in many occasions we have drawn experience that joined to our productive skill has generated the best answer to meet productive requirements. Moreover we think that to manufacture the ideal tool three factors are fundamental such as: the choice of the right kind of diamond, its shape/geometry and the working conditions. With this brief brochure we would like to illustrate our products, even though the drawings and quotes you see are just as an indication of what we can produce, since you can add variations or improvements according to your needs.

Yours faithfully
2R Utensili



2R UTENSILI

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